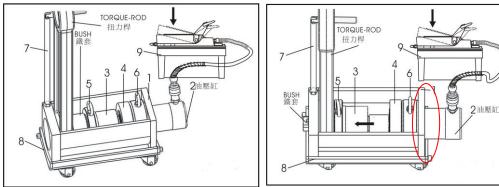


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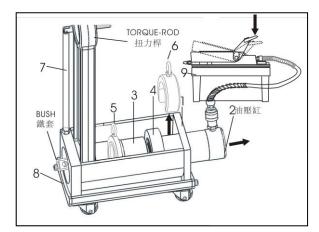
<u>H.C.B-A1170</u>

INSTALLATION :



*Keep stepping on the foot plate of air lock until the independent totally combined with Torque-Rod. (Without obstructing the working process of air pump)

INSTALLATION FINISHED :



* As it finished, releasing the pressure to take the #6 away and pull the cylinder back, so the Torque-Rod can be got out easily.



H.C.B-A1170 TRUCK TORQUE-ROD BUSH REMOVAL / INSTALLATION PAT.M 307531



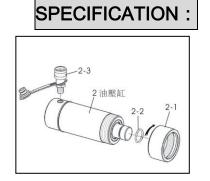
CLEANING HOLE

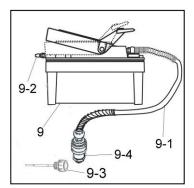
NO.	Description
A1170-1	MAIN BODY L358XW160XH151(m/m)
A1170-2	30 TON HYDRAULIC CYLINDER (STROKE 130mm)
A1170-3	Φ103X98L RING PIVOT
A1170-4	Φ138X35L NUT (FIXED ONTO HYDRAULIC) (M88XP2.0)
A1170-5	INSERTION SUPPORT SLEEVE (Φ138X30L)
A1170-6	C-SHAPE FIX BASE
A1170-7	TORQUE-ROD LOCK BAR (M14XP2.0)
A1170-8	TRAILER (L375XW180XH110mm)
A1170-9	AIR PUMP (OIL RESERVOIR CAPACITY 1,600 C.C.)
A1170-10	SPACER RING

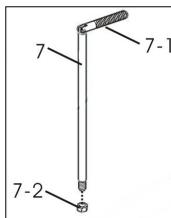
* CLEANING HOLE : Clean the cinder, mud and uncleanness out.

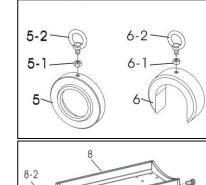














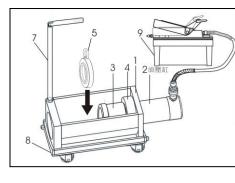
NO.	Description	Q'TY
A1170-1	MAIN BODY L358XW160XH151(m/m)	1
A1170-2	30 TON HYDRAULIC CYLINDER (STROKE	1
	130mm)	
A1170-2-1	SCREW THREAD PROTECTOR(M88XP2.0)	1
A1170-2-2	4033 O-RING	1
A1170-2-3	3/8" NPT QUICK COUPLING	1
A1170-3	Φ103X98L RING PIVOT	1
A1170-4	Φ138X35L NUT (FIXED ONTO HYDRAULIC)	1
	(M88XP2.0)	
A1170-5	INSERTION SUPPORT SLEEVE (1
A1170-5-1	NUT (M10XP1.5)	1
A1170-5-2	RING BOLT (M10XP1.5)	1
A1170-6	C-SHAPE FIXI BASE	2
A1170-6-1	NUT (M10XP1.5)	2
A1170-6-2	RING BOLT (M10XP1.5)	2
A1170-7	TORQUE-ROD LOCK BAR (M14X92.0)	1
A1170-7-1	GRIP	1
A1170-7-2	NUT (M14XP2.0)	1
A1170-8	TRAILER (L375XW180XH110mm)	1
A1170-8-1	2" MOVABLE WHEEL	4
A1170-8-2	MAIN BODY FIXED NUT (M8XP1.25)	2
A1170-8-3	SPRING WASHER	16
A1170-8-4	SCREW (M8XP1.25)	16
A1170-9	AIR PUMP (OIL RESERVOIR CAPACITY 1,600	1
	C.C.)	
A1170-9-1	OIL HOSE (150cm)	1
A1170-9-2	1/4" NPT QUICK COUPLING ADAPTER	1
A1170-9-3	OIL TANK LEVEL GAUGE	1
A1170-9-4	3/8" NPT QUICK COUPLING ADAPTER	1
A1170-9-5	HEXAGONAL PLASTIC SCREW	1

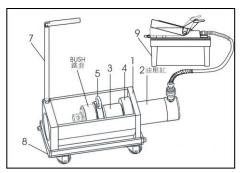


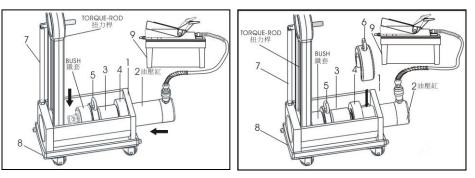
H.C.B-A1170

PREPARATION FOR INSTALLATION :

Clean the Torque-Rod and lubricate the bush before installation.







1) To cap over #3 with #5.

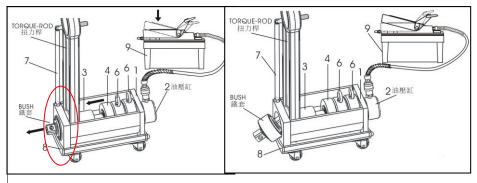
2) Put the bush into the main body and make a close-fitting with #5.3) Put the Torque-Rod into the main body and push #2 forward for tightening all the accessories, put #6 onto the part of inside

tightening all the accessories, put #6 onto the part of inside cylinder.



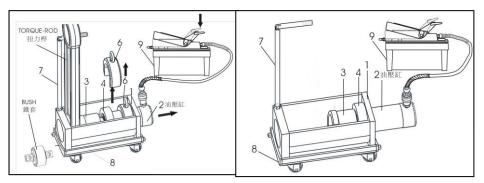
<u>H.C.B-A1170</u>

REMOVAL :



- 1) Firstly, the inspection of fitting bush into the port.
- 2) Keep stepping on the foot plate of air lock untill the independent bush comes out. (Without obstructing the working process of air pump)

REMOVAL FINISHED :

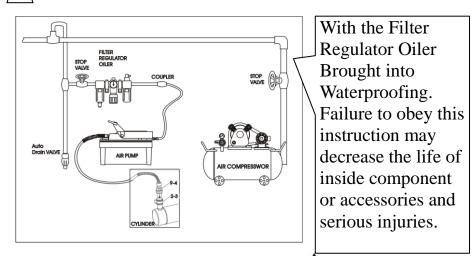


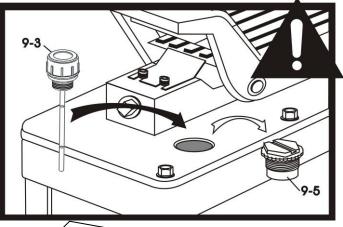
* As it finished, releasing the pressure to take the #6 away, and pull the cylinder back, so the Torque-Rod can be got out easily.



H.C.B-A1170

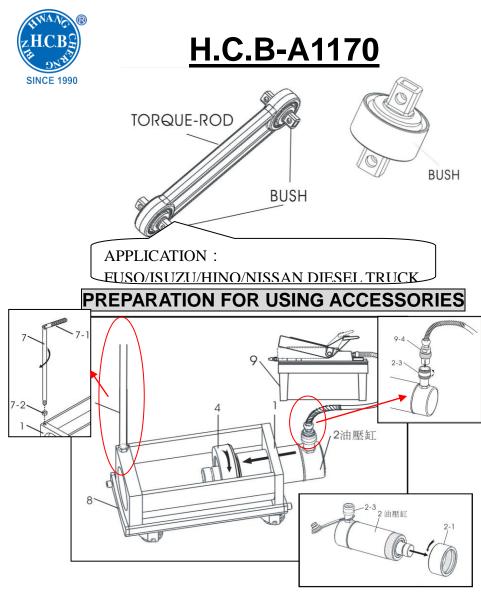
Warning Before Using the Air Pump





Notice

Before change the A1170-9-5 Screw for A1170-9-3 Oil Tank Level, have to disconnect the pump from air supply.

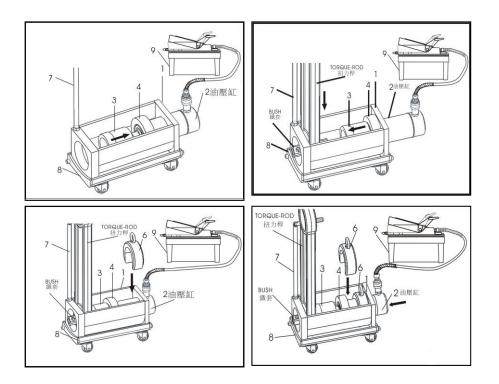


- 1) Move #7-1 revolving around #7 to be locked into #1.
- 2) Separate #2-1 from #2, then put #2 pass through annular port of #1.
- 3) Operate #2-3 in conjuction with #9-4.
- 4) Lock #4 into #2 (turn advance angle in the direction of #2).



H.C.B-A1170

PREPARATION FOR REMOVAL :



- 1) Installation of #3, turn the narrower port in the direction of #2.
- 2) Put Torque-Rod in the main body close the gap between Torque-Rod & #3. Put #6 onto part of inside cylinder.