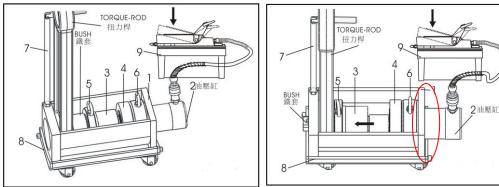


7

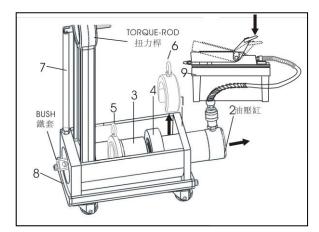
<u>H.C.B-A1170</u>

INSTALLATION :



*Keep stepping on the foot plate of air lock until the independent totally combined with Torque-Rod. (Without obstructing the working process of air pump)

INSTALLATION FINISHED :



* As it finished, releasing the pressure to take the #6 away and pull the cylinder back, so the Torque-Rod can be got out easily.



H.C.B-A1170 TRUCK TORQUE-ROD BUSH REMOVAL / INSTALLATION PAT.M 307531



CLEANING HOLE

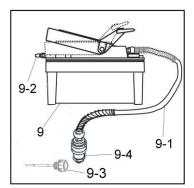
| NO. | Description |
|----------|---|
| A1170-1 | MAIN BODY L358XW160XH151(m/m) |
| A1170-2 | 30 TON HYDRAULIC CYLINDER (STROKE 130mm) |
| A1170-3 | Φ103X98L RING PIVOT |
| A1170-4 | Φ138X35L NUT (FIXED ONTO HYDRAULIC) (M88XP2.0) |
| A1170-5 | INSERTION SUPPORT SLEEVE (Φ138X30L) |
| A1170-6 | C-SHAPE FIX BASE |
| A1170-7 | TORQUE-ROD LOCK BAR (M14XP2.0) |
| A1170-8 | TRAILER (L375XW180XH110mm) |
| A1170-9 | AIR PUMP (OIL RESERVOIR CAPACITY 1,600 C.C.) |
| A1170-10 | SPACER RING |

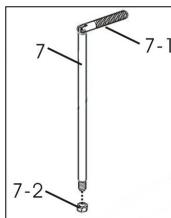
* CLEANING HOLE : Clean the cinder, mud and uncleanness out.

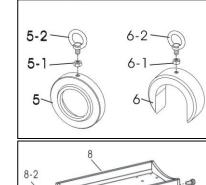


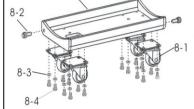












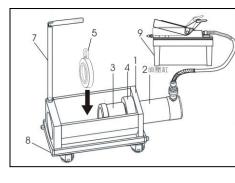
| NO. | Description | Q'TY |
|-----------|--|------|
| A1170-1 | MAIN BODY L358XW160XH151(m/m) | 1 |
| A1170-2 | 30 TON HYDRAULIC CYLINDER (STROKE | 1 |
| | 130mm) | |
| A1170-2-1 | SCREW THREAD PROTECTOR(M88XP2.0) | 1 |
| A1170-2-2 | 4033 O-RING | 1 |
| A1170-2-3 | 3/8" NPT QUICK COUPLING | 1 |
| A1170-3 | Φ103X98L RING PIVOT | 1 |
| A1170-4 | Φ138X35L NUT (FIXED ONTO HYDRAULIC) | 1 |
| | (M88XP2.0) | |
| A1170-5 | INSERTION SUPPORT SLEEVE (| 1 |
| A1170-5-1 | NUT (M10XP1.5) | 1 |
| A1170-5-2 | RING BOLT (M10XP1.5) | 1 |
| A1170-6 | C-SHAPE FIXI BASE | 2 |
| A1170-6-1 | NUT (M10XP1.5) | 2 |
| A1170-6-2 | RING BOLT (M10XP1.5) | 2 |
| A1170-7 | TORQUE-ROD LOCK BAR (M14X92.0) | 1 |
| A1170-7-1 | GRIP | 1 |
| A1170-7-2 | NUT (M14XP2.0) | 1 |
| A1170-8 | TRAILER (L375XW180XH110mm) | 1 |
| A1170-8-1 | 2" MOVABLE WHEEL | 4 |
| A1170-8-2 | MAIN BODY FIXED NUT (M8XP1.25) | 2 |
| A1170-8-3 | SPRING WASHER | 16 |
| A1170-8-4 | SCREW (M8XP1.25) | 16 |
| A1170-9 | AIR PUMP (OIL RESERVOIR CAPACITY 1,600 | 1 |
| | C.C.) | |
| A1170-9-1 | OIL HOSE (150cm) | 1 |
| A1170-9-2 | 1/4" NPT QUICK COUPLING ADAPTER | 1 |
| A1170-9-3 | OIL TANK LEVEL GAUGE | 1 |
| A1170-9-4 | 3/8" NPT QUICK COUPLING ADAPTER | 1 |
| A1170-9-5 | HEXAGONAL PLASTIC SCREW | 1 |

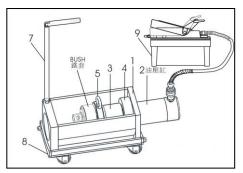


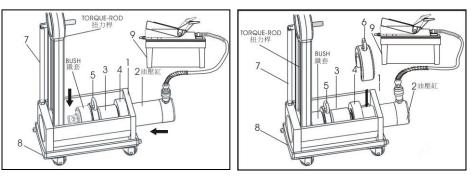
H.C.B-A1170

PREPARATION FOR INSTALLATION :

Clean the Torque-Rod and lubricate the bush before installation.







1) To cap over #3 with #5.

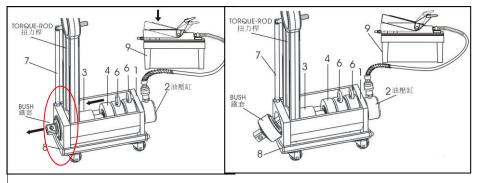
2) Put the bush into the main body and make a close-fitting with #5.3) Put the Torque-Rod into the main body and push #2 forward for tightening all the accessories, put #6 onto the part of inside

tightening all the accessories, put #6 onto the part of inside cylinder.



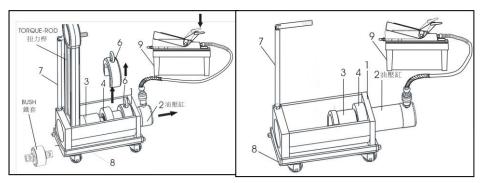
<u>H.C.B-A1170</u>

REMOVAL :



- 1) Firstly, the inspection of fitting bush into the port.
- 2) Keep stepping on the foot plate of air lock untill the independent bush comes out. (Without obstructing the working process of air pump)

REMOVAL FINISHED :

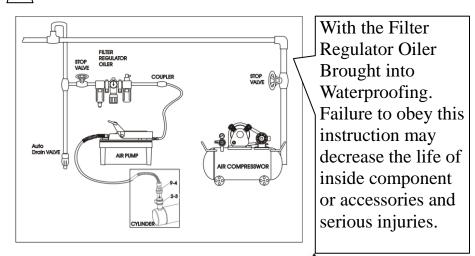


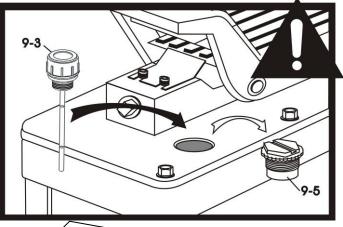
* As it finished, releasing the pressure to take the #6 away, and pull the cylinder back, so the Torque-Rod can be got out easily.



H.C.B-A1170

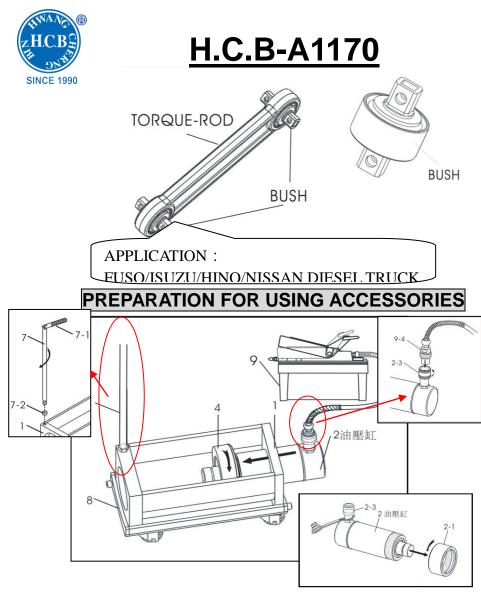
Warning Before Using the Air Pump





Notice

Before change the A1170-9-5 Screw for A1170-9-3 Oil Tank Level, have to disconnect the pump from air supply.

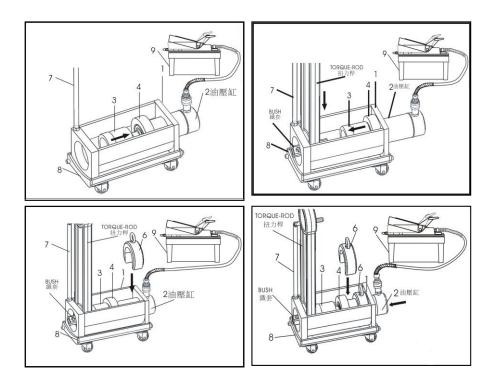


- 1) Move #7-1 revolving around #7 to be locked into #1.
- 2) Separate #2-1 from #2, then put #2 pass through annular port of #1.
- 3) Operate #2-3 in conjuction with #9-4.
- 4) Lock #4 into #2 (turn advance angle in the direction of #2).



H.C.B-A1170

PREPARATION FOR REMOVAL :



- 1) Installation of #3, turn the narrower port in the direction of #2.
- 2) Put Torque-Rod in the main body close the gap between Torque-Rod & #3. Put #6 onto part of inside cylinder.