



CUSTOMER / CLIENTE
KILKENNY WELDING SUPPLIES
CUFFESGRANGE Co KILKENNY
KILKENNY IRLANDA
DELIVERY:
KWS HIRE
TIMAHOE ROAD
PORTLAOISE, CO. LAOIS R32 T447

MTC - INSPECTION CERTIFICATE (3.1) Analisi chimica / Chemical analysis
TEST REPORT (2.2) Caratteristiche Meccaniche / Mechanical properties

Cert n°: 1003876919 PO n°: PL010009 COLATA / BATCH n°: 630889 DATA / DATE: 13/03/2026

NOME DEL PRODOTTO / PRODUCT NAME: NOVOFIL SG2 / NOVOBRONZE SG2
STANDARD CLASSIFICATION: AWS A5.18: ER70S-6 | EN ISO 14341-A: G 3Si1 | G 38 2 C1 3Si1 | G 42 4 M21 3Si1
CSA W48 | B-G 49A 3 C1 S6 | B-G 49A 3 M21 S6
DETTAGLI PRODOTTI / PRODUCT DETAILS:
DIAM.1.00 S-300 15KG (Kg.6.480) WIRNOVBP10 - DIAM.1.00 S-300 15KG (Kg.6.480) WIRNOVRA10
DIAM.1.00 DRUM 250KG (Kg.1.000) WIRNOVBD10

CHEMICAL COMPOSITION | COMPOSIZIONE CHIMICA

Acc. to EN 10204 - 3.1

C	Si	Mn	P	S	Cu	Cr	Mo	Ni	Al	N	V	B
0.07	0.862	1.46	0.0009	0.015	0.02	0.03	0.011	0.009	0.003	0.0061	0.0040	0.0007

MECHANICAL PROPERTIES OF ALL WELD METAL | CARATTERISTICHE MECCANICHE

(Shielding gas 80% Argon + 20% CO₂, and 100% CO₂) | Typical data / acc. to EN 10204 - 2.2

	M21	C1
	STAND	STAND
Yield strength Re / Snervamento	> 420 Mpa	> 380 Mpa
Tensile strength Rm / Carico di Rottura	> 500 Mpa	> 470 Mpa
Elongation A5d / Allungamento	> 20%	> 20%
Impact test Kv (-40°C) / Resilienza	> 47 J	
Impact test Kv (-30°C) / Resilienza	> 47 J	
Impact test Kv (-20°C) / Resilienza	> 47 J	> 47 J
Impact test Kv (+20°C) / Resilienza	> 47 J	> 47 J

COMMENT:

We hereby confirm that the material herein described has been manufactured, sampled, tested and inspected in accordance with referred standards. Product supplied under a QA Programme fulfilling the EN ISO 9001 standard. This certificate is produced electronically and is valid without signature.

POR/BY/DE
DPT. QUALITY

0035-CPR-C606
Mod. P4 - 15
Rev. 1 del 2019

UE n.1214/2023: The production factor used for our products do not have Russian origin.

NOVOFIL S.p.A.

S.S. 7 bis Km. 306,900 - 83030 Manocalzati (AV) Italia | Tif. +39 0825 675451-52 | Fax +39 0825 675164 | www.novofil.it | info@novofil.it
Capitale Sociale Euro 1.232.400 i.v. | N. iscr. Reg. Imprese, C.F. e Part. IVA IT 01666380645 | C.C.I.A.A. Avellino N. REA AV - 97138