

TEST REPORT 2.2

TEST REPORT

as per : EN 10204

No. : 50533-461283/01

Kilkenny Welding Supplies Ltd.

Timahoe Road
Portlaoise
Co. Laoise
IRELAND

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Pur. order no.	KK003446		237922
PO No.	1018020003		
Dispatch No.	2018022336 / 19	of	10-09-2025
Examined part	Oxy-acetylene welding rod		50533 XA128EO
Trade designation	HILCO BRONZE C 1,5 x 1000 mm Cartons 5 kg		
Standard designation	EN 1044: -CU 304		AWS A5.8-04: -RB CuZnA
Marking of product			
Lot-/heat no.	461283/01		
Delivered qty.	5,00 KG		

Chemical composition in % Rod													
Lot/heat	Si	Mn	Ni	Cu	Al	Fe	Sn						
461283/01	0,254	0,701	0,003	59,659		0,054	0,281						

Tensile test as per EN 10002-1				Specimen preparation EN 876			
	Test temp. T °C	Yield point ReH MPa	Yield Strength Rp 0,2% Mpa 1,0%	Tensile Strength Rm MPa	Elongation A % Lo=5d	Reduction Z %	Note
Minimum	20 °C for Rm		-	490	35		
Maximum							

Impac test as per EN 10045-1			Specimen preparation EN 875 VWT 0/b			
	Test temp. T °C	Absorbing energy minimum values KV	Average J	lat. expansion lateral expansion mm	Shear fracture %	Note
		-				
		-				

Note

Loc.
Haarlem

Date
10-09-2025

This certificate was issued by DP-equipment and does not require signature.

Authorized inspection representative

Johan Reemer



Hilarius Haarlem Holland B.V.
Hilco Welding Consumables
Emrikweg 7, 2031 BT Haarlem
P.O. Box 550, 2003 RN Haarlem
The Netherlands

+31 (0)23 - 531 91 00
+31 (0)23 - 532 59 06
info@hilco-welding.com
www.hilco-welding.com
V.A.T.no. NL 005821228B01

ABN AMRO Bank N.V.
For payment in €:
Account nr: 41.00.39.691
IBAN nr: NLS1 ABNA 0410 0396 91
BIC: ABNANL2A

For payment in USD:
Account nr: 41.00.65.854
IBAN nr: NL04 ABNA 0410 0658 54
BIC: ABNANL2A



BIJ KONINKLIJKE BESCHIKKING HOFLEVERANCIER
BY APPOINTMENT TO THE COURT OF THE NETHERLANDS
FOURNISSEUR DE LA COUR PAR ORDONNANCE ROYALE
DURCH KÖNIGLICHEN ERLASS HOFLEVERANT
PROVEEDORES DE LA REAL CASA DE LOS PAISES BAJOS