

TEST REPORT 2.2

Kilkenny Welding Supplies Ltd.

Timahoe Road
Portlaoise
Co. Laoise
IRELAND

TEST REPORT

as per : EN 10204

No. : 19623-2155910

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Pur. order no.	KK003532	237922
PO No.	1018020083	
Dispatch No.	2018022419 / 6	of 19-11-2025
Examined part	Covered electrode	19623 Y1011081
Trade designation	HILCO VELVETA 3,2 x 350 mm	
Standard designation	EN ISO 2560-A: E 42 0 RR 32	AWS A5.1-04: E6013
Marking of product		
Lot-/heat no.	2155910	
Delivered qty.	80,00 KG	

Chemical composition in % All-weld metal

Lot/heat	C	Si	Mn	P	S										
2155910	0,090	0,400	0,600	0,015	0,009										

Tensile test as per EN 10002-1				Specimen preparation EN 876			
	Test temp. T °C	Yield point Reh MPa	Yield Strength Rp 0,2% Mpa 1,0%	Tensile Strength Rm MPa	Elongation A % Lo=5d	Reduction Z %	Note
Minimum	20 °C for RM		420	500	20		
Maximum							

Impac test as per EN 10045-1			Specimen preparation EN 875 VWT 0/b			
	Test temp. T °C	Absorbing energy minimum values KV	Average J	lat. expansion lateral expansion mm	Shear fracture %	Note
	0 °C for KV	47				
		-				

Note

Loc. Haarlem Date 19-11-2025

This certificate was issued by DP-equipment and does not require signature.



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ABN AMRO Bank N.V.
For payment in €:
Account nr: 41.00.39.691
IBAN nr: NLS1 ABNA 0410 0396 91
BIC: ABNANL2A

For payment in USD:
Account nr: 41.00.65.854
IBAN nr: NL04 ABNA 0410 0658 54
BIC: ABNANL2A



BIJ KONINKLIJKE BESCHIKKING HOFLEVERANCIER
BY APPOINTMENT TO THE COURT OF THE NETHERLANDS
FOURNISSEUR DE LA COUR PAR ORDONNANCE ROYALE
DURCH KÖNIGLICHEN ERLASS HOFLEVERANT
PROVEEDORES DE LA REAL CASA DE LOS PAISES BAJOS