

TEST REPORT 2.2

TEST REPORT

as per : EN 10204

No. : 19306-2155887

Kilkenny Welding Supplies Ltd.

Timahoe Road
Portlaoise
Co. Laoise
IRELAND

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Pur. order no.	KK003696		237922
PO No.	1018020227		
Dispatch No.	2018022579 / 9	of	08-04-2026
Examined part	Wire electrode for GMAW		19306 Y1011A07
Trade designation	HILCO BROWN 3,2 x 350 mm		
Standard designation	EN ISO 2560-A: E 42 0 RC 11		AWS A5.1-04: E6013
Marking of product			
Lot-/heat no.	2155887		
Delivered qty.	20,00 KG		

Chemical composition in % Wire													
Lot/heat	C	Si	Mn	P	S								
2155887	0,090	0,300	0,400	0,013	0,009								

Tensile test as per EN 10002-1				Specimen preparation EN 876			
	Test temp. T °C	Yield point Reh MPa	Yield Strength Rp 0,2% Mpa 1,0%	Tensile Strength Rm MPa	Elongation A % Lo=5d	Reduction Z %	Note
Minimum	20 °C for Rm		420	500	20		
Maximum							

Impac test as per EN 10045-1			Specimen preparation EN 875 VWT 0/b			
	Test temp. T °C	Absorbing energy minimum values KV	Average J	lat. expansion lateral expansion mm	Shear fracture %	Note
	0 °C for KV	47				
		-				

Note

Loc. Haarlem Date 08-04-2026

This certificate was issued by DP-equipment and does not require signature.

Authorized inspection representative

Johan Reemer



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ABN AMRO Bank N.V.
For payment in €:
Account nr: 41.00.39.691
IBAN nr: NLS1 ABNA 0410 0396 91
BIC: ABNANL2A

For payment in USD:
Account nr: 41.00.65.854
IBAN nr: NL04 ABNA 0410 0658 54
BIC: ABNANL2A



BIJ KONINKLIJKE BESCHIKKING HOFLEVERANCIER
BY APPOINTMENT TO THE COURT OF THE NETHERLANDS
FOURNISSEUR DE LA COUR PAR ORDONNANCE ROYALE
DURCH KÖNIGLICHEN ERASS HOFLIEFERANT
PROVEEDORES DE LA REAL CASA DE LOS PAISES BAJOS