

## TEST REPORT 2.2

TEST REPORT

as per : EN 10204

**No. : 19306-2155887**

### Kilkenny Welding Supplies Ltd.

Timahoe Road  
Portlaoise  
Co. Laoise  
IRELAND

Pur. order no.	Order of 17th January 2026	237922
PO No.	1018020143	
Dispatch No.	2018022476 / 7	of 21-01-2026
Examined part	Wire electrode for GMAW	19306 Y1011A07
Trade designation	<b>HILCO BROWN 3,2 x 350 mm</b>	
Standard designation	EN ISO 2560-A: E 42 0 RC 11	AWS A5.1-04: E6013
Marking of product		
Lot-/heat no.	2155887	
Delivered qty.	20,00 KG	

Chemical composition in % Wire													
Lot/heat	C	Si	Mn	P	S								
2155887	0,090	0,300	0,400	0,013	0,009								

Tensile test as per EN 10002-1				Specimen preparation EN 876			
	Test temp. T °C	Yield point Reh MPa	Yield Strength Rp 0,2% Mpa 1,0%	Tensile Strength Rm MPa	Elongation A % Lo=5d	Reduction Z %	Note
Minimum	20 °C for Rm		420	500	20		
Maximum							

Impac test as per EN 10045-1			Specimen preparation EN 875 VWT 0/b			
	Test temp. T °C	Absorbing energy minimum values KV	Average J	lat. expansion lateral expansion mm	Shear fracture %	Note
	0 °C for KV	47				
		-				

Note

Loc.  
Haarlem

Date  
21-01-2026

This certificate was issued by DP-equipment and does not require signature.



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ABN AMRO Bank N.V.  
For payment in €:  
Account nr: 41.00.39.691  
IBAN nr: NL51 ABNA 0410 0396 91  
BIC: ABNANL2A

For payment in USD:  
Account nr: 41.00.65.854  
IBAN nr: NL04 ABNA 0410 0658 54  
BIC: ABNANL2A



BIJ KONINKLIJKE BESCHIKKING HOFLEVERANCIER  
BY APPOINTMENT TO THE COURT OF THE NETHERLANDS  
FOURNISSEUR DE LA COUR PAR ORDONNANCE ROYALE  
DURCH KÖNIGLICHEN ERLASS HOFLIEFERANT  
PROVEEDORES DE LA REAL CASA DE LOS PAISES BAJOS