

TEST REPORT 2.2

TEST REPORT

as per : EN 10204

No. : 67171-1215612

Kilkenny Welding Supplies Ltd.

Timahoe Road
Portlaoise
Co. Laoise
IRELAND

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Pur. order no.	Order of 17th January 2026	237922
PO No.	1018020143	
Dispatch No.	2018022476 / 12	of 21-01-2026
Examined part	Tubular cored electrode	67171 Y3076A11
Trade designation	HILCO HILCORD 600 1,2 mm Basket spool BS300/16 kg	
Standard designation		
Marking of product		
Lot-/heat no.	1215612	
Delivered qty.	64,00 KG	

Chemical composition in % All-weld metal													
Lot/heat	C	Si	Mn	P	S	Cr	Mo						
1215612	0,660	0,590	1,320	0,010	0,011	5,600	0,480						

Tensile test as per EN 10002-1				Specimen preparation EN 876			
	Test temp. T °C	Yield point ReH MPa	Yield Strength Rp 0,2% Mpa 1,0%	Tensile Strength Rm MPa	Elongation A % Lo=5d	Reduction Z %	Note
Minimum			-	-	-		
Maximum							

Impac test as per EN 10045-1			Specimen preparation EN 875 VWT 0/b			
	Test temp. T °C	Absorbing energy minimum values KV	Average J	lat. expansion lateral expansion mm	Shear fracture %	Note
		-				
		-				

Note

Loc.
Haarlem

Date
21-01-2026

This certificate was issued by DP-equipment and does not require signature.

